



A02 ANALYSIS CERTIFICATE

A03 A 89706 -001
28.04.2025

Purchaser A06
SSAB SWEDISH STEEL SPA / TECNOIMPEX
VIA G.DI VITTORIO 6
25016 GHEDI ITALY
Order No. A07
2025L7L7000224

Order Confirmation A08
89706

Consignee A06
DG TRADE SRL
CONTRA' SAN MARCO 39
36100 VICENZA ITALY
Shipping mark
TECNOIMP4, B700224-33 OF: 11/03/25

Quality Marking B06
HARD PLUS

Cast No. Plate No. B07
X X X X X X X X X X X X X

Tolerances
EN 10051:2024

Date
29.04.2025

Mark of the Manufacturer A04

Stamp of Inspector Z03

Stamp of Surveyor

Other Stamps

Technical terms of Delivery and/or Official Regulations

Delivery type
TOTAL DELIVERY

Grade B02
SECOND CHOICE HARD PLUS
Quality Specifications B02
SECOND CHOICE STEEL, RM ABOUT 600 - 800N/MM2

A07 Item	B09-B11 Dimensions mm	A09 Marke	B08 Pcs	B12/B13 Weight kg	B07 Cast plate No	B07 SP No	D02 UT	D03 MT	B03 Safety mark
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2ND CHOICE COILS FROM SLABS

HOT ROLLED STEEL COILS

001	6.00	X	1508	X	0	1	15240	60451	059
002	6.00	X	1500	X	0	1	18920	64472	059
003	6.00	X	1500	X	0	1	28480	65965	041
004	6.00	X	1500	X	0	1	28520	60620	031

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Raahe Steel Works

A01

Testing and Inspection A05



ANALYSIS CERTIFICATE

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B07 Cast No	B07 Test No	A07 Item	C93-99 Ceq	C71-C92 Chemical composition % (*=ppm)																Date Z02 29.04.2025		MHR
				C	SI	MN	P	S	AL	NB	V	TI	CU	CR	NI	MO	N	CA	B			
60451		001	.37	.054	.18	1.81	.008	.003	.035	.084	.012	.117	.013	0.04	0.04	.005	.005	.002	.0002			
64472		002	.38	.059	.18	1.81	.009	.003	.036	.085	.013	.113	.012	0.04	0.04	.005	.006	.002	.0003			
65965		003	.40	.056	.19	2.00	.009	.002	.034	.083	.012	.120	.009	0.04	0.04	.008	.005	.002	.0002			
60620		004	.40	.053	.18	2.03	.007	.003	.033	.082	.012	.117	.012	0.03	0.04	.005	.006	.002	.0003			

CEQ=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15

Raahe Steel Works A01

Testing and Inspection A05

MINNA VALKAMA
Authorized inspection representative Z02

COUNTRY OF ORIGIN: FINLAND
MELTED AND POURED: FINLAND

SSAB Europe Oy, Raahe Steel Works testing laboratories T002 and T010 are accredited
by the FINAS accreditation service (finas.fi), accreditation requirement SFS-EN ISO/IEC 17025.
Steel manufactured and supplied by Raahe Steel Works is free from radiation.

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